

**Hints for handling the ELU MOF 177 E and  
DEWALT 625 E Router,  
rondo HM switchblade cylinderhead drills and  
rondo HM cutting tools.**

1) Router

Please use only routers with electronic speed adjustment. Adjust speed to max. 8.000 rpm. When using the rondo HM switchblade cylinderhead drill speeds exceeding 8.000 rpm are not allowed. The ELU MOF 177 E and DEWALT 625 E router reaches 8.000 rpm by switching the adjustment switch to position 1.

2) rondo HM switchblades with shaving grooves

The rondo HM switchblades are delivered with shaving grooves. When switching the blades, please take care that both blades show different numbers of grooves. **Please compare with the original positions on the rondo HM switchblade cylinderhead drill as delivered.**

3) rondo HM sidecutters

Please make sure that you always use the right number of sidecutters on each side of the drill body  
(one on each side when using the 400 W, two on each side when using the 600 W).

4) rondo VHM centrepole

When mounting a new centrepole to the drill, the switchblades have to be loosened to make adjustment of the centrepole easier. The centrepole's point should stand approx. 2 mm above the sidecutters.

5) Maintenance and care

The rondo HM switchblade cylinderhead drill brings best results when always clean and free of glue, phenolic resin or rests of wood.  
Before mounting new rondo HM switchblades, rondo HM sidecutters or rondo VHM centrepoles, the body of the drill has to be cleaned very carefully with rondo 600 HL. This prevents the cutting tools from damage since they have to fit tight into the body.

6) Before you start working

In advance of working with the rondo HM switchblade cylinderhead drill, check all screws for tight fit. Damaged screws need to be replaced immediately. If the screw fittings in the drill body are damaged it cannot be used anymore.

**For safety reasons switch off machine after cutting.**

**Disconnect machine when replacing the rondo HM switchblade cylinderhead drill.**

**Read owners manual and safety precautions of manufacturer carefully before using the machine.**